

Study on the damage of Zr_{63.5}Cu₂₃Al₉Fe_{4.5} amorphous and crystalline alloys irradiated by high intensity pulsed ion beam

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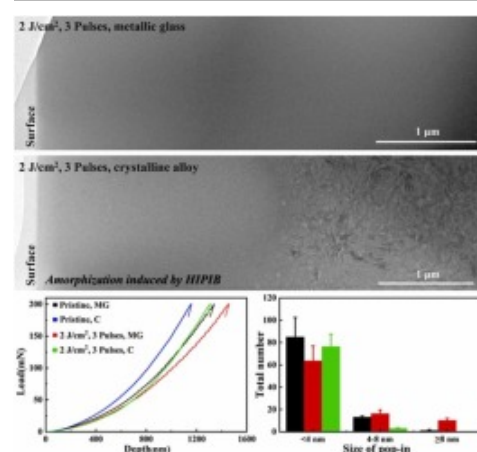
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Abstract

Zr_{63.5}Cu₂₃Al₉Fe_{4.5} amorphous and crystalline alloys were irradiated by high intensity pulsed ion beam to investigate the effects of transient high thermal load irradiation on their microstructure, surface reflectivity and nano-hardness. When the high temperature caused by transient thermal shock did not reach the melting temperature of the alloys, there was no obvious change in the phase-structure of amorphous and crystalline alloys, and irradiation had little impact on surface reflectivity and nano-hardness. When the temperature exceeding the melting temperature, amorphous alloys still maintained amorphous strcture, and more free volumes generated by remelting and rapid solidification process, resulting in the reduction of nano-hardness; while micrometer-sized amorphization appeared in the crystalline counterpart, which also reduced the nano-hardness. Compared with molybdenum, a candidate material of the first mirror, there was no crack on the surface and less change of surface reflectivity in amorphous and crystalline alloys.

Graphical Abstract



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Introduction

Fusion reactors have a complex environment containing neutron irradiation, plasma irradiation, and transient high thermal load irradiation up to 1 GW/m² [1], [2], leading to structural damage and performance degradation of service materials. Traditional crystalline materials are subject to deteriorating behaviors such as blistering, cracking and hardening during long-term service [3], [4], [5], which severely limit their efficiency and service life. Amorphous alloys, known as metallic glasses (MG), have a unique short-range ordered, long-range disordered structure without common crystal defects such as grain boundaries and dislocations, and exhibit high strength, high fracture toughness and good corrosion resistance, etc [6], [7]. Zr-based bulk amorphous alloys break through the size limitations of earlier amorphous alloys (often powder, wire, strip and flake), with a maximum critical size of d_{max} up to 73 mm [8] and a high glass formation ability (GFA), presenting a broad application prospect. In particular, they retain a lot of free volumes by rapid cooling during preparation, which are capable of providing more locations and channels for ion diffusion [9], considered to have good structural self-healing efficiency.

Currently, many researchers have focused on the study of the ion irradiation resistance of Zr-based bulk amorphous alloys to examine their structural stability and irradiation damage mechanisms under various ions bombardment such as Xe ions and He ions [10], [11], [12], [13]. Considering their sensitivity to temperature due to the sub-stable structure, they often experience transient high thermal load shocks resulting from unstable rupture of the plasma when applied to plasma-facing materials in fusion devices, thus it is extremely valuable to study their resistance to transient thermal shocks.

Combining with ion irradiation and strong thermal radiation, high intensity pulsed ion beam (HIPIB) is characterized by short pulses (t ≤ 1 μs) as well as high power

intensity (up to several hundred GW/m²) [14], and capable of rapid energy deposition on the material surface to achieve a rapid rise of material temperature with a heating rate up to 10¹⁰ K/s [15]. HIPIB can cause materials to melt, vaporize and ablate on timescales of tens to hundreds of nanoseconds [16], [17], produce sub-stable phase structures such as nanocrystal [18] and amorphous [19], and form craters [20], cracks [21] and other damages during the subsequent rapid solidification process, causing the properties of the material surface to change. Thus, HIPIB is suitable for simulating transient thermal shocks triggered by factors such as plasma instability in fusion devices [22], [23]. In this paper, Zr_{63.5}Cu₂₃Al₉Fe_{4.5} bulk amorphous alloy with high GFA (d_{max} = 20 mm) and high thermal stability (supercooled liquid region: ΔT_x = 119 K) [24] was irradiated by HIPIB, and compared with its crystalline counterpart to investigate the differences in transient thermal shock resistance between Zr_{63.5}Cu₂₃Al₉Fe_{4.5} amorphous and crystalline alloys, which will provide data to support the selection and research of materials in fusion reactors.

Section snippets

Materials and methods

Alloys ingot of nominal composition Zr_{63.5}Cu₂₃Al₉Fe_{4.5} amorphous alloys was manufactured by arc melting of elemental Zr, Cu, Al, Fe of> 99.9 wt.% purity under high purity argon atmosphere. The alloy ingot was remelted four times to achieve compositional homogeneity. Then the melted alloy was cast into a water-cooled copper mold with a form of 3 mm diameter rod [25], [26]. After cutting, amorphous alloys of 2 mm thickness formed. Based on the differential scanning calorimetry (DSC) result in...

Calculation results

Fig. 1 shows the distributions of dpa and ions concentrations in Zr_{63.5}Cu₂₃Al₉Fe_{4.5} alloys with the irradiation conditions of 0.3 J/cm², 300 pulses and 2.0 J/cm², 3 pulses, simulated by SRIM in full-cascade mode. The projected ranges of carbon and proton were 600 nm and 1600 nm, and corresponding ions concentrations peak appeared at 360 nm and 1300 nm. The distribution range of dpa was close to that of carbon concentration, indicating dpa was caused basically by cascade collisions of carbon...

Conclusions

Zr_{63.5}Cu₂₃Al₉Fe_{4.5} amorphous and crystalline alloy were irradiated by high intensity pulsed ion beam to investigate the effects of transient high thermal load irradiation on their microstructure, surface morphology and reflectivity and nano-hardness, the following conclusions were obtained.

- (1) When the temperature rise caused by transient thermal shock did not reach the melting temperature of two types alloys (energy density ≤ 0.5 J/cm²), the structure of the amorphous and crystalline alloys...

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CRedit authorship contribution statement

Na Li: Software, Writing - original draft. **Lisong Zhang:** Investigation. **Xiaonan Zhang:** Investigation. **Xianxiu Mei:** Conceptualization, Methodology, Funding acquisition, Project administration. **Jianbing Qiang:** Resources. **Xiaona Li:** Methodology. **Younian Wang:** Supervision. **Gennady E. Remnev:** Resources, Writing – review & editing. **Vladimir V. Uglov:** Resources, Writing – review & editing...

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper....

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