

CHEMISTRY OF SURFACE AND THIN FILMS

TiO₂/epoxy composites as effective anticorrosion coatings for steel

E. A. Ovodok¹, H. M. Maltanova¹, S. K. Poznyak¹, M. I. Ivanovskaya¹,
U. S. Shendziukou¹, N. Scharnagl², V. Spacek³

¹Research Institute for Physical Chemical Problems, Belarusian State University,
Minsk, Belarus, *e-mail: ovodok@bsu.by, annamaltanova@gmail.com*

²Helmholtz-Zentrum Geesthacht, Centre for Materials and Coastal Research
GmbH, Geesthacht, Germany

³Synpo Research Institute, Pardubice, Czech Republic

Epoxy resins are thermosetting polymers which have been widely used in different fields including anticorrosive protection [1]. Incorporation of nanoparticles in epoxy matrix can enhance corrosion resistance as well as improve optical, thermal and mechanical properties of the epoxy coatings [2]. Among different nanoparticles used as additives for epoxy resins, TiO₂ is the most perspective owing to unique properties, relative low cost and wide-spread application. The purpose of present work was to prepare TiO₂/epoxy coatings on steel and to study the influence of TiO₂ additive on anticorrosive properties of the coatings.

In the experiments, commercially available water-based epoxy resin CHS-Epoxy 200v55 and Telalite 180 amine hardener were used for preparation of the epoxy coatings. The TiO₂ particles were fabricated according to the method described in [3]. TiO₂/epoxy composite coatings with 0.5, 1 and 2 wt.% of TiO₂ were prepared by adding an appropriate amount of TiO₂ particles into the epoxy resin followed by mechanical dispersing and then addition of the curing agent. The obtained mixture was deposited onto steel plates using casting blade method.

The resultant cured coatings with a thickness of $60 \pm 3 \mu\text{m}$ were partly transparent, non-porous and demonstrated excellent adhesion to steel surface. The distribution of TiO₂ particles in the cured epoxy matrix was studied by SEM and EDX mapping. In addition, RAMAN spectroscopy was applied for characterization of 3D distribution of titania particles in the coatings. TiO₂ particles were found to be rather uniformly distributed in epoxy network. The corrosion resistance of the epoxy coatings modified with TiO₂ nanoparticles was investigated by standard salt spray test. Unmodified epoxy coatings were failed with rust formation after 24 h. Incorporation of TiO₂ particles into polymer matrix increased the corrosion resistance of the epoxy coating up to 96 h.

In conclusion, the epoxy coatings loaded with TiO₂ nanoparticles were deposited onto steel substrate by casting blade technique. The addition of TiO₂ to epoxy resin led to the enhance of anticorrosion performance of the coatings.

References

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2. T. S. Radoman [et al.]. Materials and Design (2014) 62 : 158.
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